



# WEBER

## Carburetor Component Catalog

- Carburetor Exploded Views
- Calibrated Parts Listing
- Air Filters, Elements and Hardware



648 Middle Country Road Suite 4  
St. James, New York 11780

Telephone: 631 863-2036  
Fax: 631 863-2760

E- Mail: [sales@intercoproducts.com](mailto:sales@intercoproducts.com)

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# WEBER

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**WEBER**



# WEBER

## WEBER CARBURETOR BUYING GUIDE DGV, DFV SERIES

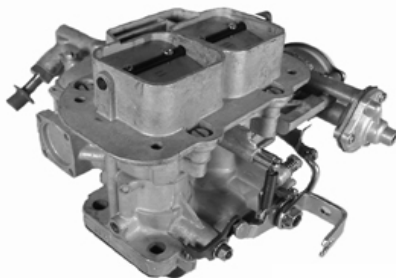
### DGV SERIES

Any search for the ideal 2-barrel, progressive, down-draft carburetor would surely end with the **DGV** Series. Look no further for versatility, wide adaptability, easy installation, low initial cost, trouble-free maintenance, excellent driveability, increased fuel economy and improved performance. Designed for engines displacing 1200cc – 2300cc, the **DGV** Series carbs feature diaphragm type accelerator pump circuits and models with manual, water or electric choke actuation. The **DGV** also has a power valve circuit to facilitate low vacuum running conditions.

Where the tendency for engines to diesel or “run-on” exists, we recommend the use of our **DGV** Series carburetors with integral idle cut-off units. These ICU carburetors inhibit the tendency to diesel by positively shutting off the supply of fuel to the idle circuit when the engine is switched off. This situation is particularly prevalent with later model engines.

Greater improvements in throttle response at a slight penalty in fuel economy can be achieved by using the 38 DGAS or 38 DGES synchronous-opening models. Both can be used as a high performance alternative for most any **DGV** application.

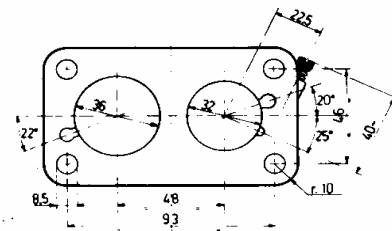
CARBURETOR MODEL	PART NUMBER	BARREL DIAMETER (mm)		CHOKE ACTUATION	NOTE
		Primary	Secondary		
32/36 DGV 5 A	<b>22680.005</b>	32	36	MANUAL	
32/36 DGAV	<b>22680.051B</b>	32	36	WATER	
32/36 DGEV	<b>22680.033B</b>	32	36	ELECTRIC	
32/36 DGAV-IC	<b>22680.551B</b>	32	36	WATER	w/idle cut-off solenoid
32/36 DGEV-IC	<b>22680.533B</b>	32	36	ELECTRIC	w/idle cut-off solenoid
38 DGAS	<b>18930.018</b>	38	38	WATER	synchronous-opening
38 DGES	<b>18930.020</b>	38	38	ELECTRIC	synchronous-opening



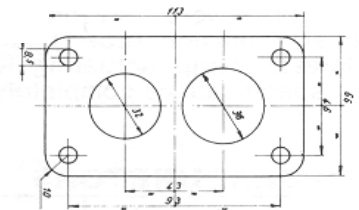
**DGEV**



**DFEV**



**Carburetor Base  
Dimensions**



### DFV SERIES

The **DFV** Series offers the same increased performance, economy, driveability and excellent value as does the **DGV** Series. The basic design of the **DFV** carbs is that of the **DGV** but as a mirror image, with the primary and secondary barrel positions reversed in the body. While the throttle lever in the **DFV** rotates in a clockwise motion, it rotates counter-clockwise in the **DGV**. The **DFV** also features a power valve circuit to facilitate low vacuum running conditions-perfect for long duration, high power output situations. You get the same value, parts availability and durability as with the **DGV** in a carburetor suited to your needs.

CARBURETOR MODEL	PART NUMBER	BARREL DIAMETER (mm)		CHOKE ACTUATION	NOTE
		Primary	Secondary		
32/36 DFEV 23A	<b>22680.070</b>	32	36	ELECTRIC	



# WEBER

### DCOE SERIES

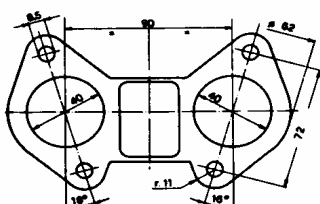
With a Grand Prix Racing heritage, the venerable **DCOE** is Weber's premier carburetor, and still the standard by which all other carburetors are measured. It is unsurpassed for full-race use, yet its infinite turnability by way of interchangeable calibrated parts allows it to be tailored to suit any engine and application.

Hardly enough can be said about the **DCOE**. Its features include: ball bearing throttle shafts, piston type accelerator pump circuits, a wide variety of throttle bore sizes and, of course, the excellence that is Weber.

CARBURETOR MODEL	PART NUMBER	BARREL DIAMETER (mm)	CHOKE ACTUATION	NOTE
40 DCOE 151	19550.174	40	MANUAL	
45 DCOE 152	19600.060	45	MANUAL	
48 DCO SP	19630.007	48		
50 DCO/SP	19650.001	50		use w/19650.002
50 DCO/SP	19650.002	50		use w/19650.001
55 DCO/SP	19700.001	55		use w/19700.002
55 DCO/SP	19700.002	55		use w/19700.001



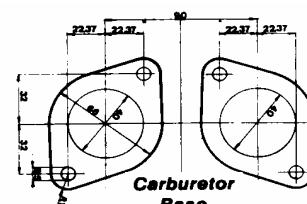
**DCOE**



**Carburetor Base Dimensions**



**IDF**



**Carburetor Base Dimensions**

### IDF SERIES

With its central float chambers, full calibration capabilities, compact alloy body and wide variety of available sizes, the **IDF** Series has been and continues to be the winning choice for a synchronous, 2 barrel, downdraft carburetor. The **IDF** features diaphragm type accelerator pump circuits and ball bearing throttle shafts. When used with an adapter, the **IDF** will replace the Solex 40 PII carburetors used on many Porsches. The **IDF** is ideal for use on most opposed-cylinder engines, or on engines where the intake ports are nearly vertical. Offering relative low cost for performance gained, the **IDF** is hard to beat.

**INTERCO** offers the **IDF** XE Series carburetors, for use in extreme or severe environments. Complete XE carbs include: Extended Emulsion Tube Holders and Adjustable, Spring-Loaded Accelerator Pump Actuating Rods.

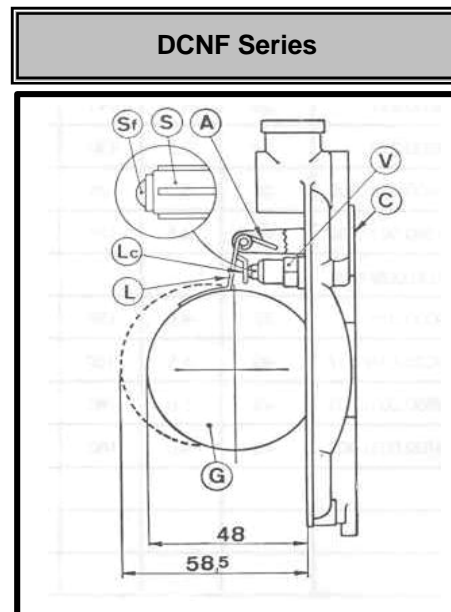
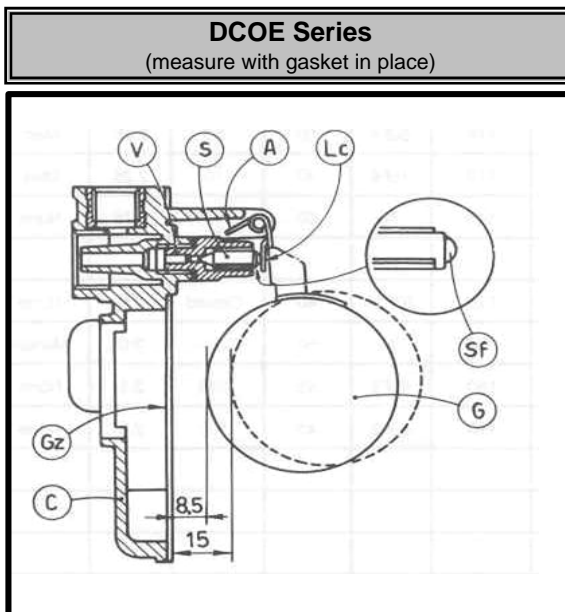
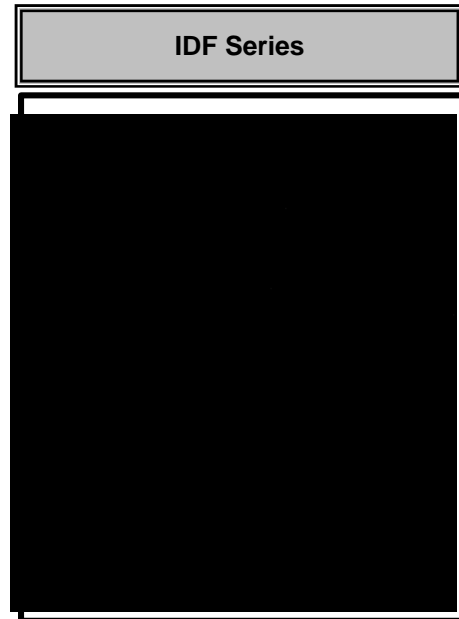
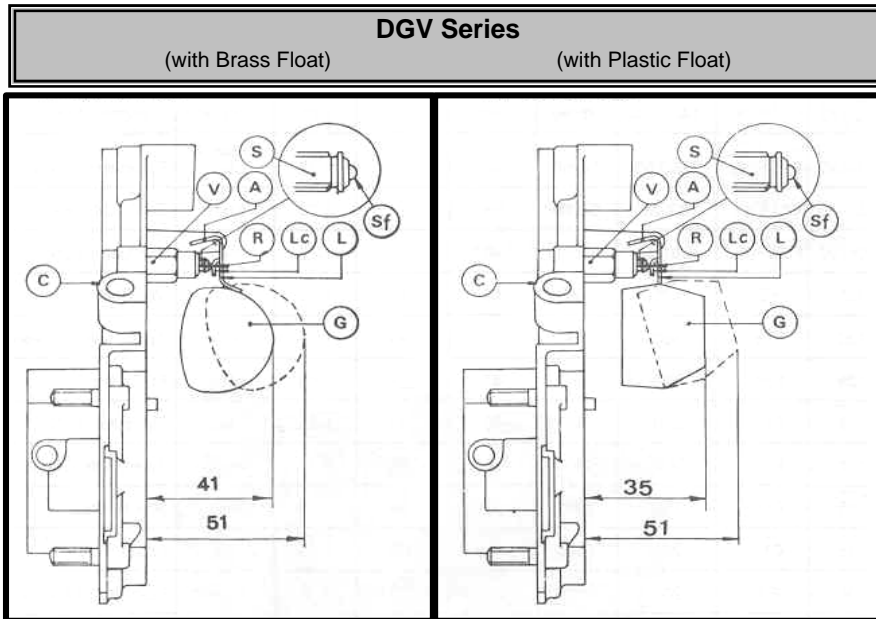
CARBURETOR MODEL	PART NUMBER	BARREL DIAMETER (mm)	CHOKE ACTUATION	NOTE
40 IDF 70	18950.138	40		XE carb., right or left
44 IDF 71	18990.030	44		XE carb., right or left
48 IDF 6	19030.021	48		XE carb., right or left



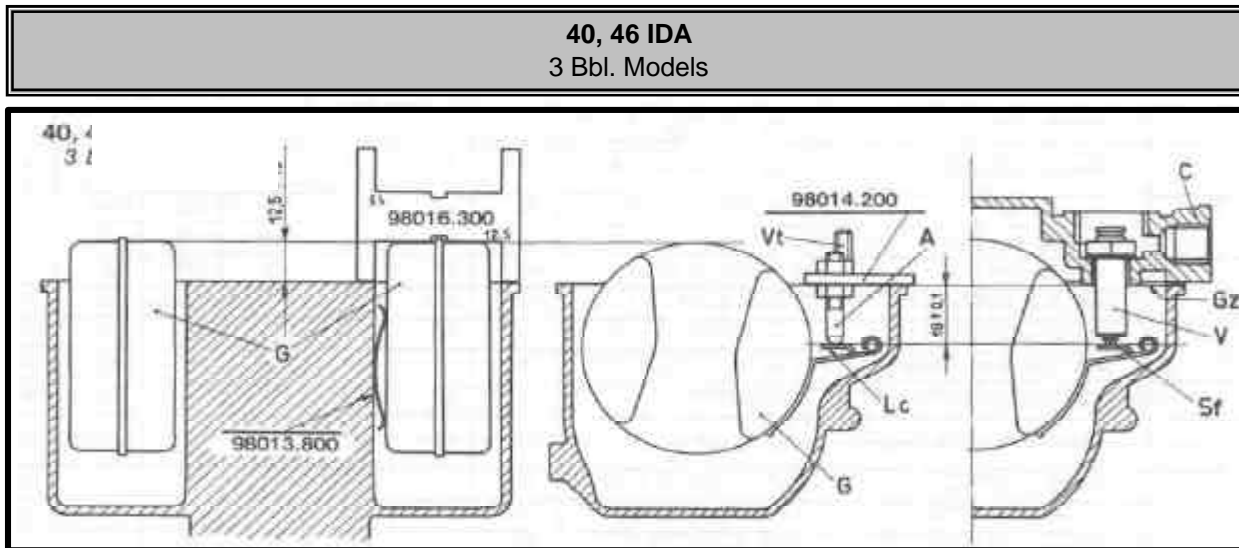
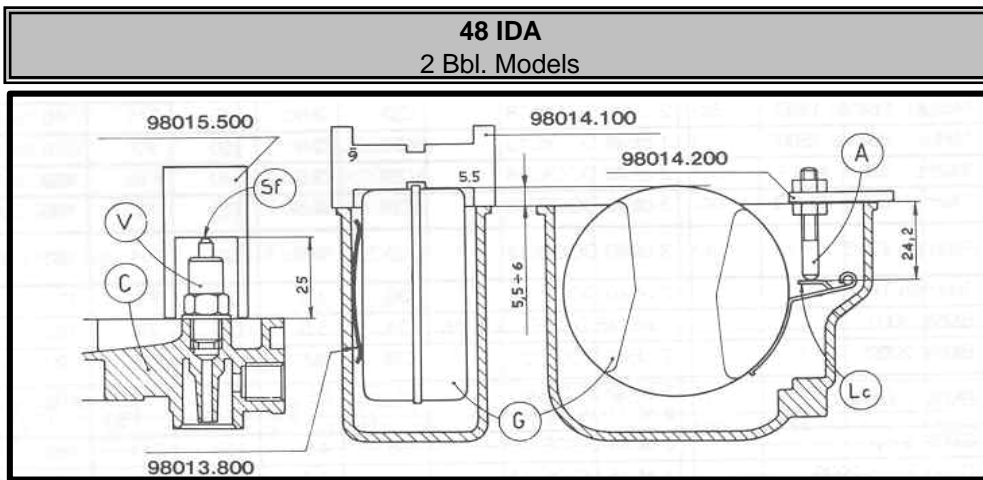
The float level is a critical part of any carburetor calibration. Varying the level of fuel in the bowl will change the point at which the main circuit starts to feed, alter the characteristics of an emulsion tube, and affects both drivability and fuel consumption. Follow these general instructions for float leveling.

**GENERAL INSTRUCTIONS.** Float level, expressed in mm, generally refers to the distance of the float from the face of the carburetor cover. When the top cover is held vertical with the float pivot at the top and the float **tab (Lc)** resting, against, but not compressing, the spring-loaded ball in the needle valve, measurement is made between the top or bottom of the float to the face of the top cover. On carburetors where it is necessary to remove the float in order to replace the top-cover gasket, the measurement should be made to the gasket face, with the gasket in place.

To adjust the float level, **tab (Lc)** should be carefully bent until the required dimension is achieved. Float stroke is the dimension from the top cover to the top or bottom of the float when the float is at the bottom of its travel. Adjust this dimension by bending **tab (A)**.

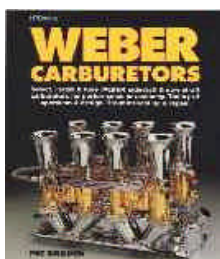


These carburetors differ from others in that the float is retained in the body and is not removed with the top cover. **Two tools are required** for float leveling operations-Needle & Seat Gauge, pt.# **98014.200** & Spring Retainer, pt. # **98013.800**. The needle and seat gauge can be used to determine Dimension A, which should be 18mm on 3 Bbl. carburetors, and 24mm on 2 Bbl. carburetors (48 IDA). Retaining the needle and seat gauge and holding the float in this position with the spring check distance from top of carburetor body to top of float. This should be 12.5-13mm on 3 Bbl. models, and 5.5-6mm on 2 Bbl. carbs. Repeat the above process on each float. Should the float be incorrectly placed, modify the position of tabs (**Lc**), until they are perpendicular to the axis of tab (**A**) and make sure there are no indentations on the contact surface which might affect the free movement of the needles with ball (**Sf**) of the valves (**V**).

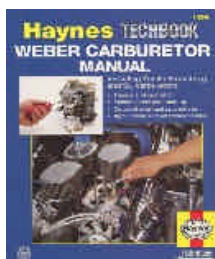


Carburetor Model	Part Number	Main Venturi	Aux Venturi	Main Jet	Em. Tube	Air Corr. Jet	Idle Jet	Pump Jet	Pump Exh.	Needle Valve	Float Level (MM) O/C	Choke Operation
32/36 DFAV	22680.056	26/27	3.5/3.5	137/140	F50/F66	165/160	60/50	55	-	2.00	46.5/36.5	Water
32/36 DFEV	22680.070			F50/F6	55/50		50	Electric				
32/36 DGV 5A	22680.005			140/135	F50/F6	170/160	60/50	50				Manual
32/36 DGAV	22680.051B			140/140	F50/F50	60/50	50	35/51(Plastic)				Water
32/36 DGEV	22680.033B			51/41(Brass)	Electric							
34 ICH	15290.027	29	3.5	165	F6	190	50	55	40	1.75	13/6.5	Manual
34 ICT	15290.035		4.5	130	F78	160	52	50				None
38 DGAS	18930.032	27	4.0	145	F50	185	45	70	30	2.50	52.5/40	Water
38 DGES	18930.020											Electric
40 DCOE 151	19550.174	30	4.5	115	F11	200	45F9	40	50	1.75	12	Manual
40 DCNF 12	18950.060	32		125	F24	220	50	45	100		50	
40 IDA 3C, 3C1	31300.001/002	30		F26	180	55	50	000	see page 4		None	
40 IDF 70	18950.138	28		115	F11	200	50	50	55	32.5/10	Manual	
44 IDF 71	18990.030	36		135	F16	155	55F8	45				2.00
45 DCOE 152	19600.060			145	F16	155	55F8	45	40	1.75	see page 4	None
46 IDA 3C, 3C1	31360.001/002	42		170	F24	145	70	50	2.50	12		
48 DCO SP	19630.007			5.0	180	F7	160	65F8	45	100	2.00	
48 IDA	19030.015	37		4.5	135	F2	180	55	50	000	32.5/10	
48 IDF 6	19030.021	40		5.0	180	F7	160	65F8	45	100	2.50	12
50 DCO SP	19650.001	46	5.0	180	F9	180	60F8					
50 DCO 1/SP	19650.002				48	F9	180	60F8				
55 DCO	19700.001	48	5.0	180	F9	180	60F8	45	100	2.50	12	
55 DCO 1SP	19700.002											

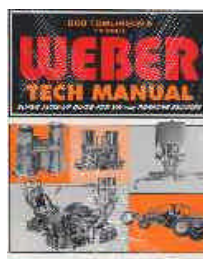
### WEBER CARBURETOR TECHNICAL REFERENCE



HP774



HM393



CB103



95.0000.54

HP774	HP Weber Book Some Highlights from this book are: MGB Weber Conversion, Theory, Tuning and Repair.
HM393	Haynes Weber Book tuning ,repair, and VW IDF installation and much more.
CB103	Weber Tech Book by Bob Thomlinson a must for the VW Enthusiast.
95.0000.54	Weber Factory Manual, Covers Theory, Tuning, the most in depth Technical Manual available.





# WEBER

## WEBER REPAIR PARTS

CARBURETOR TYPE	PART NUMBER	REPAIR KIT	FLOAT INC.	GASKET KIT	FLOAT	ACCEL PUMP DIAPHRAGM	BASE GASKET		
34 ICH	15290.027	92.1276.05	Y	N/A	41015.011	47407.261	99005.020		
34 ICT	15290.035	92.1213.05	Y	92.0286.05					
32/36 DGV	22680.005	92.1137.05	Y	92.0108.05	41030.019 Brass	47407.355	99005.068		
		92.3237.05	N						
32/36 DGAV	22680.051B	92.1137.05	Y						
		92.3237.05	N						
32/36 DGEV	22680.033B	92.1137.05	Y		41030.020 Plastic				
		92.3237.05	N						
32/36 DFEV	22680.070	92.1130.05 92.3230.05	Y N		92.0105.05			41030.022	47407.261
38 DGAS	18930.032	92.1135.05	Y		N/A			41030.019	47407.355
38 DGES	18930.020								
40 DCOE	19550.174	92.1514.05	N	92.0362.05	41030.034	N/A	99005.140***		
	Old style paper top cover gasket	92.1046.05	Y*	92.0015.05	41030.005				
		92.1047.05	Y**						
40 DCNF	18950.060	92.1094.05 4 Bolt Top	Y	92.0077.05	41015.005	47407.261	99005.036		
		92.1637.05 5 Bolt Top	Y	92.0120.05					
40 IDA 3 BBL	31300.001/002	92.3076.05	N	NLA	41015.007	N/A	99005.047		
40 IDF	18950.138	92.1502.05	Y	92.0092.05	41030.008	47407.027#			
44 IDF	18990.030					47407.207##			
45 DCOE	19600.060	92.1514.05	N	92.0362.05	41030.034	N/A	99005.145***		
	Old style paper top cover gasket	92.1046.05	Y*	92.0015.05	41030.005				
		92.1047.05	Y**						
46 IDA 3 BBL	31360.008/009	92.3076.05	N	NLA	41015.007	N/A	99005.123		
48 DCO SP	19630.007	92.1514.05	N	92.0362.05	41030.034	N/A	99005.148***		
48 IDA	19030.015	92.1050.05	Y	92.0034.05	41015.007				
48 IDF	19030.021	92.1502.05	Y	92.0092.05	41030.008	47407.027# 47407.207##	99005.047		
50 DCO	19650.001	92.1514.05	N	92.0362.05	41030.034	N/A	99005.150		
50 DCO 1SP	19650.002								
55 DCO	19700.001								
55 DCO 1 SP	19700.002								

\* Equipped with 1.75 mm needle valve

\*\* Equipped with 2.00 mm needle valve




# Early Style




## XE Style






\*\*\* Soft Mount Kit

# WEBER
















MAIN JETS		APPLICATIONS	SIZES
73401.XXX*		DCOE, DCO, IDA, IDF	.080 to 2.40 in .05 increments
73801.XXX*		ADF, DARA, DCD, DCN, DCZ, DFAV, DFEV, DFI, DFM, DFV, DGAV, DGEV, DGV, DHSA, DIC, DICA, DIR, DMSA, ICH, ICT, IDA (3BBL)	.080 to 2.10 in .05 increments
73405.XXX*		DATRA, DCNF, DFTA, DHTA, DMTR, DMTRA	1.00 to 2.00 in .05 increments

AIR CORRECTOR JETS		APPLICATIONS	SIZES
77401.XXX*		DCOE, DCO, IDA, IDF	.100 to .240 in .05 increments
77201.XXX*		ADF, DARA, DCD, DCN, DFAV, DFEV, DFI, DFM, DFV, DGAV, DGEV, DGV, DHSA, DIC, DICA, DIR, DMSA, ICT, IDA (3 BBL)	.100 to .220 in .05 increments
77501.XXX*		DATRA, DCNF, DFTA, DHTA, DMTR, DMTRA	.100 to .250 in .05 increments

IDLE JETS		APPLICATIONS	SIZES
74403.XXX*		DFM, DFTA, DFV, DGAS, DGES, DGV, DGAV (Secondary), DHSA, DHTA, DIC, DICA, DIR, DMSA, IDA 3BBL	.40 to 1.00 in .05 increments
74405.XXX*		DCNF, IDF	0.40, 0.45, 0.47, 0.50, 0.52, 0.55, 0.60, 0.65, 0.70
74409.XXX*		DGAV (Primary), ICH, ICT	0.40, 0.45, 0.50, 0.55, 0.60, 1.00
74821.XXX*		DCOE F8	0.40, 0.45, 0.50, 0.55, 0.60, 0.65
74822.XXX*		DCOE F9	0.40, 0.45, 0.50, 0.55, 0.60, 0.65
74823.XXX*		48 IDA F10	0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80
77903.XXX*		48 IDA Idle Jet Holder/ Air Corrector	0.60, 1.00, 1.20




\* XXX represents the jet size. For example a size 1.50mm main jet for a DCOE is part number 73401.150



MAIN VENTURIS (CHOKES)		APPLICATIONS	SIZES
72302.XXX*		40 DCOE	28, 30, 32, 34, 36 mm
71506.XXX*		40 IDF	28, 30, 32 mm
71507.XXX*		44 IDF	32, 34, 36 mm
72116.XXX*		45 DCOE	30, 32, 34, 36, 38, 40 mm
72128.XXX*		48 IDA	40, 42 mm
72136.XXX*		48, 50, 55 DCO	42 mm
AUXILLARY VENTURIS		APPLICATIONS	SIZES
71111.350		32/36 DGV 32/36 DGAV/EV	3.5 mm
69602.450		45 DCOE	4.5 mm
69602.500			5.0 mm
PUMP EXHAUST VALVE		APPLICATIONS	SIZES
79701.XXX*		DCOE, DCO, IDA, IDF	0.35 to 1.00 mm in .05 increments (.000 closed)
NEEDLE VALVES		APPLICATIONS	SIZES
79503.XXX*		DCN, DCNF, DCOE	1.50, 1.75, 2.00, 2.25, 2.50, 3.00 mm
79511.XXX*		IDF	1.50, 1.75, 2.00 mm
79518.XXX*		DGAS, DGES	2.00, 2.50 mm
79519.XXX*		DGV, DGAV, DGEV	1.50, 1.75, 2.00, 2.50 mm

\* XXX represents the jet size. For example a size .50mm pump exhaust valve for a DCOE is part number 79701.050



ACCELERATOR PUMP JETS		APPLICATIONS	SIZES
76801.XXX*		DCOE	0.35, 0.40, 0.45, 0.50, 0.60, 0.65, 0.70, 0.90
76210.XXX*		IDF	0.40, 0.50, 0.55
76215.XXX*		DCNF, DGV (Double Squirter) DGAV/EV (Double Squirter)	0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70

\* XXX represents the jet size. For example a size .50mm accelerator pump jet for a DCOE is part number 76215.050

EMULSION TUBES							
F2	61450.027			F6	61440.211		
F3	61450.028			F24	61440.213		
F4	61450.051			F50	61440.216		
F5	61450.029			F66	61440.220		
F7	61450.091						
F8	61450.092						
F9	61450.030						
F10	61450.111						
F11	61450.031						
F14	61450.166						
F15	61450.032						
F16	61450.181						
APPLICATION				APPLICATION			
DCOE, DCO, IDA, IDF				ADFA, DARA, DCN, DFAV, DFEV, DFD, DFI, DFM, DGAS, DGES, DGAV, DGEV, DGV, DHSA, DIC, DICA, DIR, DMSA, ICH, ICT, IDA 3BB			

32/36 DGEV COMMON PARTS	DESCRIPTION
43914.060	Idle Cut-Off Solenoid
57804.333J	Electric Choke Element
57804.052	Power Valve Diaphragm-Manual Choke
57804.097	Power Valve Diaphragm-Auto Choke
99007.116	Universal Cable Linkage Kit (Fits DGV)

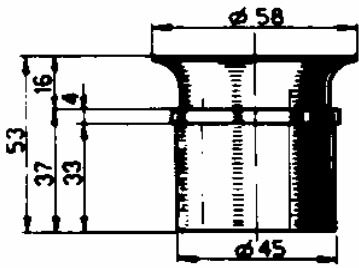
32/36 DFEV COMMON PARTS	DESCRIPTION
57804.332J	Electric Choke Element
57804.096	Power Valve Diaphragm
99005.216	Universal Cable Linkage Kit

AIR FILTER MOUNTING GASKETS		HEAT-INSULATING GASKETS		
Carburetor	Part Number	Carburetor	Thickness	Part Number
DCOE	99005.030	DGV, DGAV/EV, DGAS/ES	7mm	99005.119
DFAV, DFEV	99005.070	DGV, DGAV/EV, DGAS/ES	12mm	99005.120
DGV, DGAV/EV, DGAS/ES	99005.069	40 IDF	3mm	99005.121
IDF	41655.013	44 IDF	3mm	99005.122
		48 IDA, 48IDF	3mm	99005.123

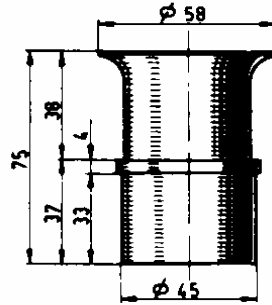


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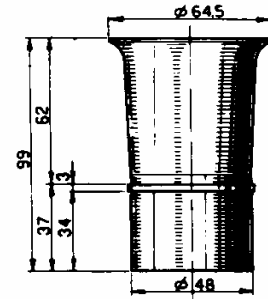
## WEBER CARBURETOR VELOCITY STACKS (AIR HORNS)



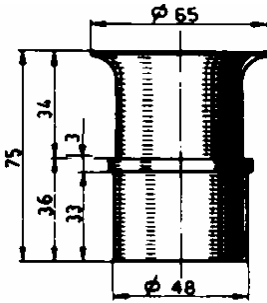
**40 DCOE  
52840.006**



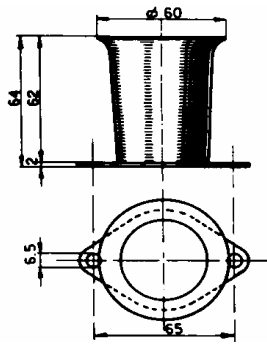
**40 DCOE  
52840.012**



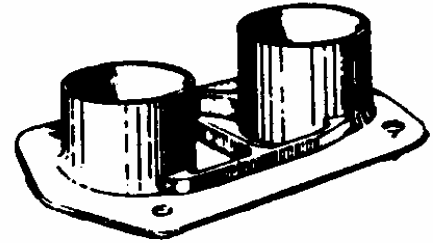
**45 DCOE  
52840.001**



**45 DCOE  
52840.032**



**40 - 44 IDF  
52845.003**



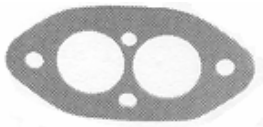

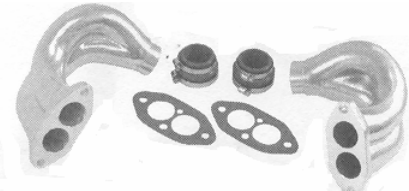

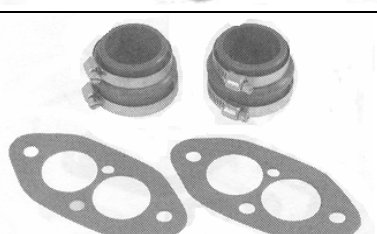



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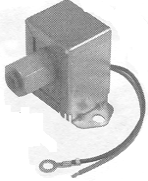
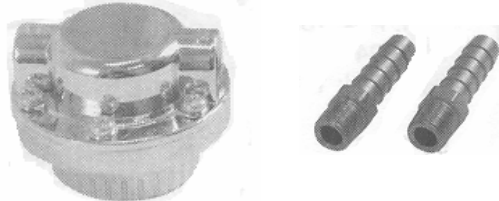


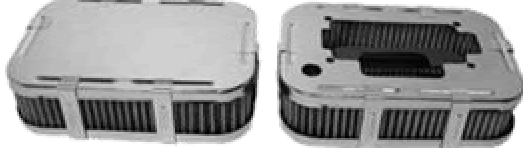


STE SYNCHROMETERS		
	SK	Standard- reads 1-30 KG/H
	BK	High Volume- reads 2-40 KG/H

SYNCHROMETER ADAPTERS			
118	DCOE, IDA	040	32/36 DGAV, 38 DGAS



PART NUMBER	DESCRIPTION	ILLUSTRATION
3447-7	<b>Heat Riser Block-Off Plate Kit</b> Covers heat riser flanges when intake heat riser is not used. Includes Gaskets.	
99005.216	<b>Uni-Link Kit</b> Allows you to adapt your linkage to Fits any 32/36 DFEV Carburetor	
3397-7	<b>Intake Manifold Gasket-Dual Port, Pair</b>	
3227-7	<b>Intake Manifold Gasket</b> Type 2 & 4 - 1.7-2.0 Ltr. 3 & 4 Bolt Gaskets, Pair	
3236	<b>Dual Port End Kit-Type 1, 2, &amp; 3</b> Thick enough for <i>porting &amp; polishing</i> . These new aluminum end castings come complete with necessary hardware.	
3237	<b>Single Port End Kit- Type 1, 2, &amp; 3</b> <i>Cast Aluminum Ends</i> for use with Center Section Style manifolds with Single Port Heads. Complete with necessary hardware.	
3412	<b>Dual Port Installation Kit-Black</b> Quality Step-Style Boots. Clamps and quality dual port intake gaskets included.	
9104-7 9105-7 9109-7	<b>Universal Glass See Through Fuel Filters</b> 1/4" Fuel Filter 5/16" Fuel Filter Replacement Element-Pack of 2	



PART NUMBER	DESCRIPTION	ILLUSTRATION
41-2000-8	<b>Facet Solid State Electric Fuel Pump</b> Solid State reliability pumping 30 G.P.H. at 2 to 4 P.S.I. Use with gas or alcohol.	
9102-7 9097-7 9103-7	<b>Fuel Pressure Regulator</b> 5/16" Fuel Fitting-Pair 1/4" Fuel Fitting-Pair	
E1000	<b>Rectangular Replacement Element</b> Gauze - 1 3/4" High	
E2000	Gauze - 2 1/2" High	
E1005	<b>Oval Replacement Element</b> Gauze - 3 1/2" High	
F1000	<b>Rectangular Air Cleaner</b> DGV, DGAV, DGEV - 1 3/4" High with Gauze Filter	
F1005	<b>Rectangular Air Cleaner</b> DFV, DFAV, DFEV - 1 3/4" High with Gauze Filter	
F1012	<b>Round Chrome Air Cleaner</b> 5 1/2" Diameter- High Flow VW Carb. 2 1/2 High w/Paper	

PART NUMBER	DESCRIPTION	ILLUSTRATION
<p><b>F1020</b></p>	<p><b>Oval Air Cleaner</b> Weber 38-45 DCOE- 2 1/2" High w/Gauze Filter</p>	
<p><b>F1025</b></p>	<p><b>Oval Air Cleaner</b> Weber 40-44 IDF- 3 1/2" High w/Gauze Filter</p>	
<p><b>F2000</b></p>	<p><b>Rectangular Air Cleaner</b> DGV,DGAV, DGEV- 2 1/2" High w/Gauze Filter</p>	
<p><b>F2005</b></p>	<p><b>Rectangular Air Cleaner</b> Weber DFV, DFAV, DFEV- 2 1/2" High w/Gauze Filter</p>	
<p><b>PF-200</b></p>	<p><b>Universal Nylon 90 ° A/C Fitting</b></p>	
<p><b>99317.411</b> <b>99317.412</b></p>	<p><b>Pod-Style Gauze Air Cleaner</b> VW Carb.- 5 " High VW Carb.- 5 " High w/Vent</p>	
<p><b>99435.150</b> <b>99435.250</b></p>	<p><b>Bulk Replacement Clip</b> 1 3/4" 2 1/2"</p>	

